

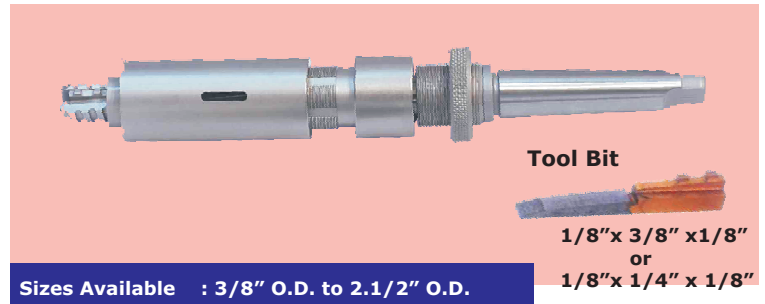
TUBE INSTALLATION TOOLS



✦ SERRATING / GROOVING TOOL 'BST' SERIES FOR GROOVING IN TUBE SHEETS

FEATURES:

- High production tool.
- Ideal for use where 1 tool is needed per bore.
- One piece cryogenically treated tool bit ensures maximum life.
- Its suited for CNC application on account of 1 piece mandrel construction & short design.
- Note: Grooving tools are available for MM bore sizes also, please enquire.



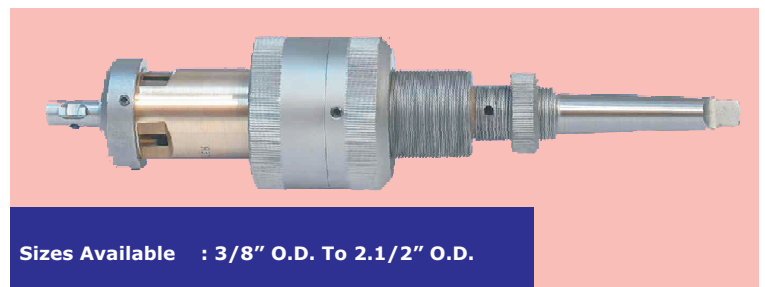
Tube O. D.		Tool Model No.	Spare Tool Bits		
Inch	Mm		1/8"x1/4 x1/8"	1/8"x 3/8"x 1/8"	Special Spacing
3/8	9.53	BST-375-970	BST-3703-S	BST-3703	BST-3703-SPEC
1/2	12.70	BST-500-1270	BST-5003-S	BST-5003	BST-5003-SPEC
5/8	15.87	BST-625-1588	BST-6203-S	BST-6203	BST-6203-SPEC
3/4	19.05	BST-750-1900	BST-7503-S	BST-7503	BST-7503-SPEC
7/8	22.22	BST-875-2220	BST-7503-S	BST-7503	BST-7503-SPEC
1	25.40	BST-1000-2540	BST-7503-S	BST-7503	BST-7503-SPEC
1.1/4	31.75	BST-1250-3175	BST-7503-S	BST-7503	BST-7503-SPEC
1.1/2	38.10	BST-1500-3810	BST-7503-S	BST-7503	BST-7503-SPEC
2	50.80	BST-2000-5080	BST-7503-S	BST-7503	BST-7503-SPEC
2.1/2	63.50	BST-2500-6350	BST-7503-S	BST-7503	BST-7503-SPEC

Note : Serrating Tools are available for MM bore sizes also. Please enquire.

✦ SERRATING / GROOVING TOOL 'BNW' SERIES

FEATURES:

- Simple to change cutter for different groove shapes.
- Changing of pilot nose & cutter allows one tool to cover a range of hole diameters.
- Location & depth of cut easy to adjust.
- Only light pressure required to cut precision grooves.
- Ready to fit CNC drill machines, lathe and boring machines.
- The life of the cutter extendable by re-shaping.



Bore Range		Tool Model No.	Pilot Nose Model No.	Circular Form Cutter Model No.	Tool Bit Holder Model No.	Spare Tool Bit Model No.
Inch	Mm					
3/8-1.1/4	9-32	1BNW-2 MT	1 BNW - PN	1BNW - CF	1BNW - TBH	1BNW - TB
5/8- 1.3/4	16-45	2 BNW-3 MT	2 BNW - PN	2 BNW - CF	2 BNW - TBH	2 BNW - TB
3/4-1.7/8	19-48	4 BNW-4 MT	4 BNW - PN	4 BNW - CF	4 BNW - TBH	4 BNW - TB
1.1/2-2	38-102	6 BNW-5 MT	6 BNW - PN	6 BNW - CF	6 BNW - TBH	6 BNW - TB

Note : Specify whether you need Circular Form Cutter (one piece HSS construction) or Tool Bit, when ordering.
Refer to operation manual for spare parts list.